

# Work Order ID 85643

\*85643\*

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Tuesday, June 12, 2012 2:39:48 PM

Item ID: D4017-041 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Short Basket Base Assembly (350 )  
 Start Date: 6/12/2012 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 6/26/2012 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: *MF* Date: *12-06-12* Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4017	C								
100	Weld per dwg A/R S.S. rod Batch: <i>1118161</i>	0.00							
*100*	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- assemble ribs , weld as per dwg D4017 using DT9610B ***inspect before welding mesh*** 2- tack weld mesh on basket as per dwg D4017 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D4017 ***take lid to locate hinge and bracket***								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
*110*	QC								
Quality Control	Memo	0.00							

(1x)

*12.06.17*

*1x* *Cpl 12.06.19*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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# Work Order ID 85643

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Item ID: D4017-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Short Basket Base Assembly (350)  
 Start Date: 6/12/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/26/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel  Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat  1ST COAT: START TIME: <u>1:30</u> OVEN TEMPERATURE: <u>400 OF</u> FINISH TIME: <u>2:00</u> *****2nd coat if necessary*****  2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00  0.00				1X			ML 12/06/19
140 <b>*140*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				1			12-6-19

W120222

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Item ID: D4017-041

Accept

**\*N9000040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Short Basket Base Assembly (350 )

Stop **\*NS2\***

Start Date: 6/12/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 6/26/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Assemble as per dwg

0.00

**\*150\***

HandFinish

Memo

0.00

Hand Finishing

1  $\phi$  BL 12-6-19

160

QC5- Inspect part completeness to step on W/O

0.00

**\*160\***

QC

Memo

0.00

Quality Control

8/21/19

170

Identify as per dwg & Stock Location: D4022 041

0.00

**\*170\***

Packaging

Memo

0.00

Packaging

85642

1  $\phi$  BL 12-6-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Short Basket Base Assembly (350 )

Stop **\*NS2\***

Start Date: 6/12/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 6/26/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

MLJ 12/06/20  
WVF  
12-06-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC  
10.03.06 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP  
Rev:D as per dwg revC DD 10.08.18 verified by:EC IPP Rev:E 10.11.04 added pressure  
wash DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
✓ D4017-1 Rib		Manufactured	No			100	Each	1.0000	1	1		12.06.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA006		1							
				80945		1				1x			
✓ D4018-1 Rib ***D4018-1 is the same as D4017-3***		Manufactured	No				Each	10.0000		1		12.06.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA005		10							
				72545		5							
				82281		5				1x			
✓ D4017-5 Hinge Rib		Manufactured	No			100	Each	7.0000	1	1		12.06.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA005		7							
				76379		7				1x			
✓ D4017-7 Rib		Manufactured	No			100	Each	8.0000	1	1		12.06.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		7							
				82969		7				1x			
				WA005		1							
				69730		1							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

\* D4017-9 Rib Manufactured No 100 Each 15.0000

Location	Loc Qty	Loc Code
WA	9	
81445	5	
82970	4	
WA006	6	
70341	2	
73531	4	

2 385774 → 2 → SJ 12.06.15

✓ D3916-041 Rib Assembly Manufactured No 100 Each 7.0000

Location	Loc Qty	Loc Code
WA	2	
84383	2	
WA006	5	
81444	2	
85329	3	

2 385774 → 2 → SJ 12.06.15

✓ D3916-5 Light Rib Manufactured No 100 Each 18.0000

Location	Loc Qty	Loc Code
WA	18	
77142	1	
82933	7	
82934	10	

1 SJ 12.06.15

✓ D4034-041 Aft Upper Rib Assembly Manufactured No 100 Each 4.0000

Location	Loc Qty	Loc Code
WA006	4	
81435	4	

1 1 SJ 12.06.15

(1 y)

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

✓ D4034-043	Manufactured	No	100	Each	4.0000	1	1	12.06.15
Fwd Upper Rib Assembly								
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>			
		WA	4					
		81174	3			1x		
		83756	1					
✓ D2581	Manufactured	No	100	Each	47.0000	2	2	12.06.15
Mounting Bracket								
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>			
		WA	5					
		82506	2					
		83230	3					
		WA005	42					
		70766	2					
		81253	1					
		82897	39			2x		
✓ D3913-15	Manufactured	No	100	Each	6.0000	1	1	12.06.15
Wide Handle Plate								
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>			
		WA005	6					
		82919	6			1x		
✓ D4016-1	Manufactured	No	100	Each	16.0000	3	3	12.06.15
Hinge Half, Base								
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>			
		WA	16					
		66418	0					
		84867	16			3x		
✓ D4020-3	Manufactured	No	100	Each	0.0000	1	1	12.06.15
Mesh (350 Basket Short, Base)								
						B80944 → 1x		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

D4020-11

Manufactured No

100 Each 11.0000

2 2

End Mesh, Basket

Location

Loc Qty

Loc Code

WA

-7

81442

2

84972

3

WA035

18

85357

6

D2931

Manufactured No

150 Each 410.0000

2 2

Bumper

Location

Loc Qty

Loc Code

ST504

410

46064

410

D4021-1

Manufactured No

100 Each 3.0000

3 3

Handle Plate

Location

Loc Qty

Loc Code

WA

3

69518

0

74316

0

74946

0

84050

3

D4021-5

Manufactured No

150 Each 12.0000

2 2

Blanking Plate

Location

Loc Qty

Loc Code

ST083

2

84984

2

ST084

10

85065

10

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-10A	Purchased	No	150	Each	148.0000	6	6	BL 12-6-19.
Bolt								

Location	Loc Qty	Loc Code
----------	---------	----------

GA	11	
119084	11	
ST351	137	
117795	2	
120873	135	

AN960JD8	NAS1149DN832J	Purchased	No	150	Each	0.0000	2	2	BL 12-6-19.
Washer									
MS20600-AD4W3		Purchased	No	150	Each	742.0000	2	2	BL 12-6-19.
Cherry Rivets									

Location	Loc Qty	Loc Code
----------	---------	----------

ST321	609	
111636	36	
117601	3	
118626	312	
120308	258	
WA018	133	
107939	133	

MS21042L3		Purchased	No	150	Each	1,952.0000	6	6	BL 12-6-19.
Nut									

Location	Loc Qty	Loc Code
----------	---------	----------

ST300	1952	
115835	4	
117885	32	
119017	884	
119075	138	
121349	111	
121444	783	

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85643

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350 )

Start Date: 6/12/2012

Required Date: 6/26/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

150

Each

596.0000

12

12

WASHER

BL 12-6-19

## Location

## Loc Qty

## Loc Code

ST275

596

117735

13

119225

10

120986

200

121259

200

121584

9

121825 ✓

161

17317

3

12

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

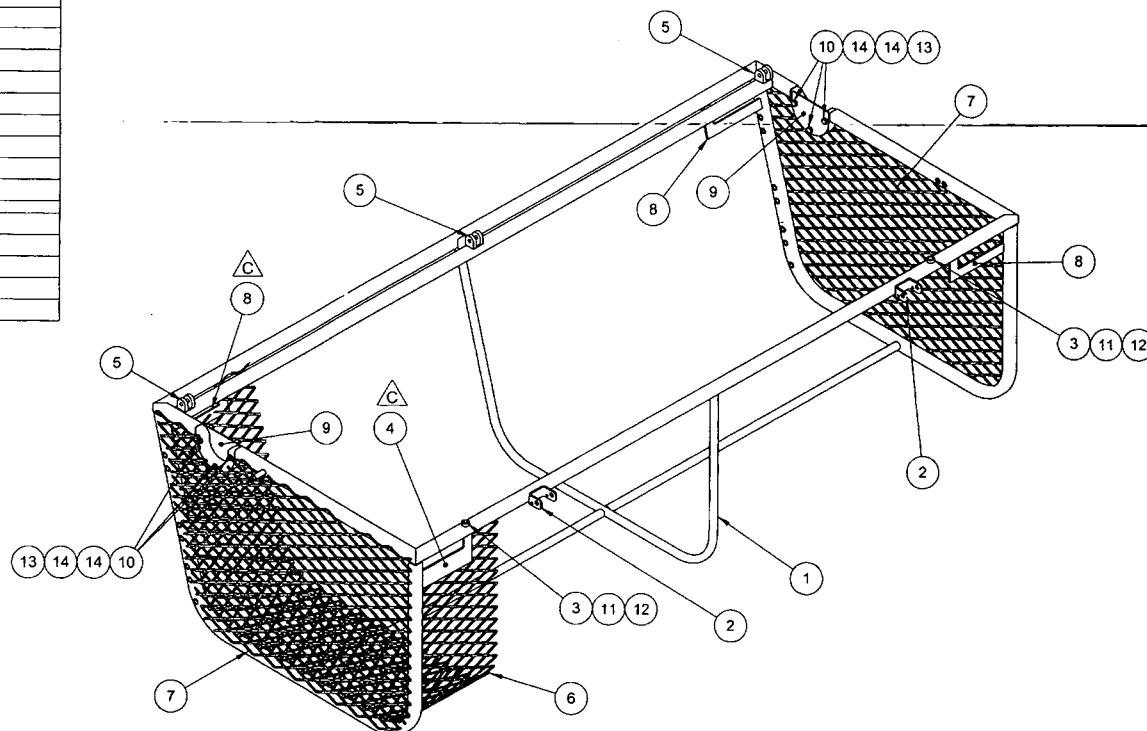
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4017-041	SHORT BASKET BASE ASSY (350)
1	1	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
2	2	D2581	MOUNTING BRACKET
3	2	D2931	BUMPER
4	1	D3913-15	WIDE HANDLE PLATE
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-3	MESH (350 BASKET SHORT BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



**D4017-041 SHORT BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

ECN 10-596  
**RELEASED**  
10.08.12 P

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 28.8 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

C	ITEM #4 NOW INSTALLED OUTBOARD (C4-1, C5-1, B5-2 AND D6-2). REASON: ELIMINATE INTERFERENCE PREVENTING INSTALLATION OF RECEIVER ASSEMBLIES.	MB	10.07.23
B	QTY 1 D4021-1 REPLACED WITH QTY 1 D3913-15. AN3-10A BOLT WAS AN3C10A; NAS1149F0332P WASHER WAS NAS1149C0332R; SECTION F-F UPDATED (D6-2); ITEMS RENUMBERED. DETAIL D UPDATED (A4-3)	JPH	10.03.25
A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	J		
CHECKED	J	DRAWING NO.	REV. C
MFG. APPR.	J.F.S.	D4017	SHEET 1 OF 5
APPROVED	W	TITLE	SCALE
DE APPR.	W	SHORT BASKET BASE ASSY (350) _NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

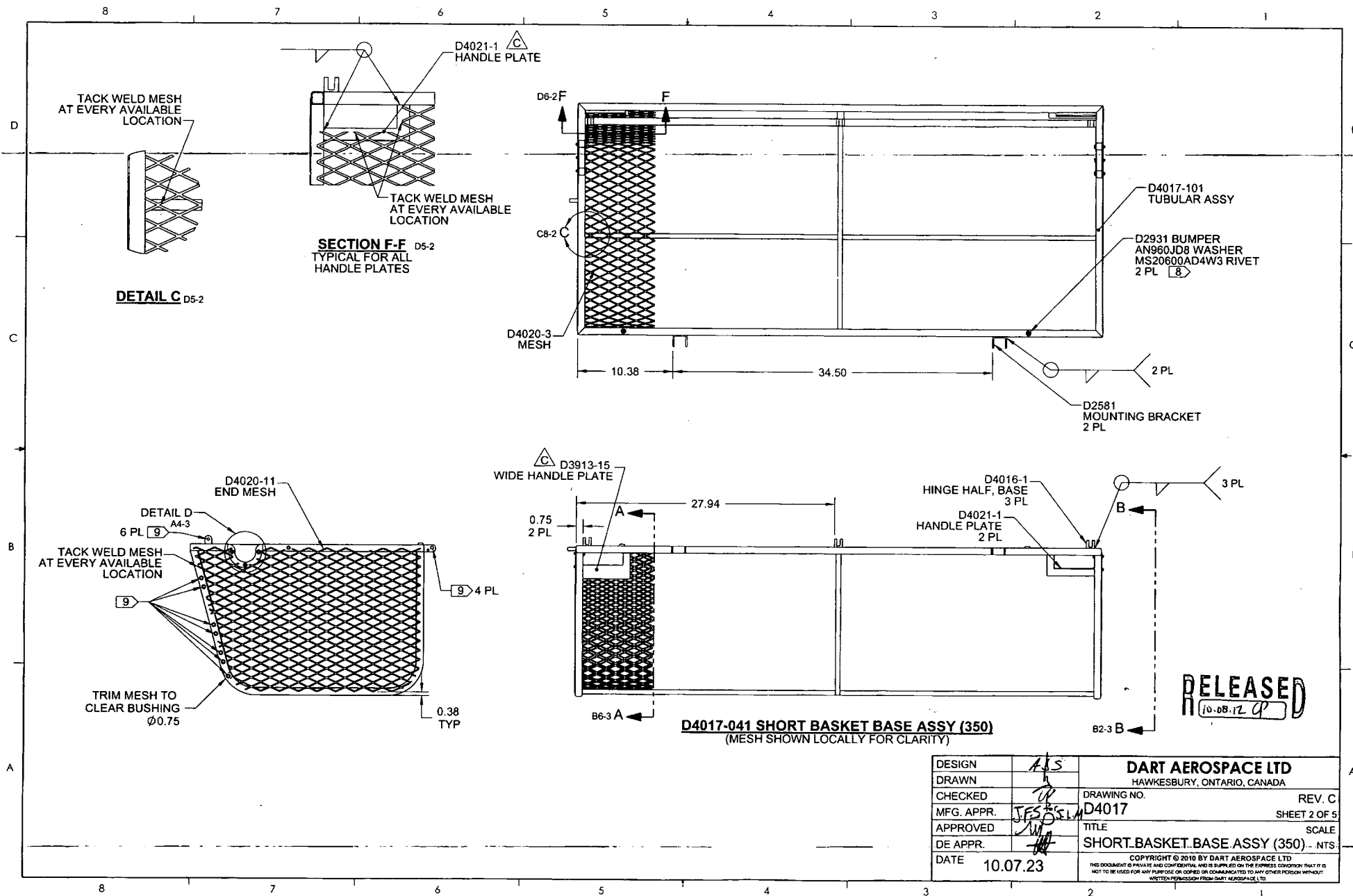
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

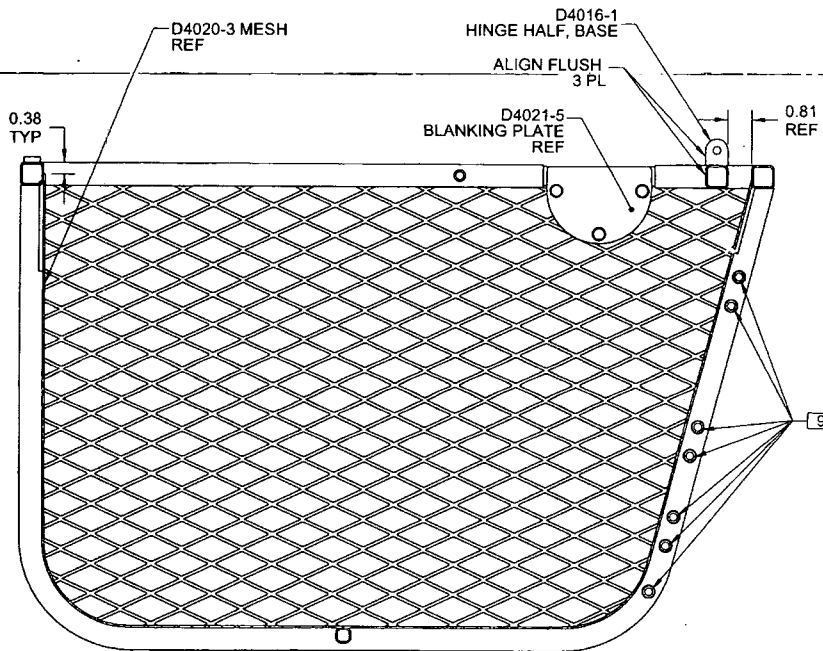
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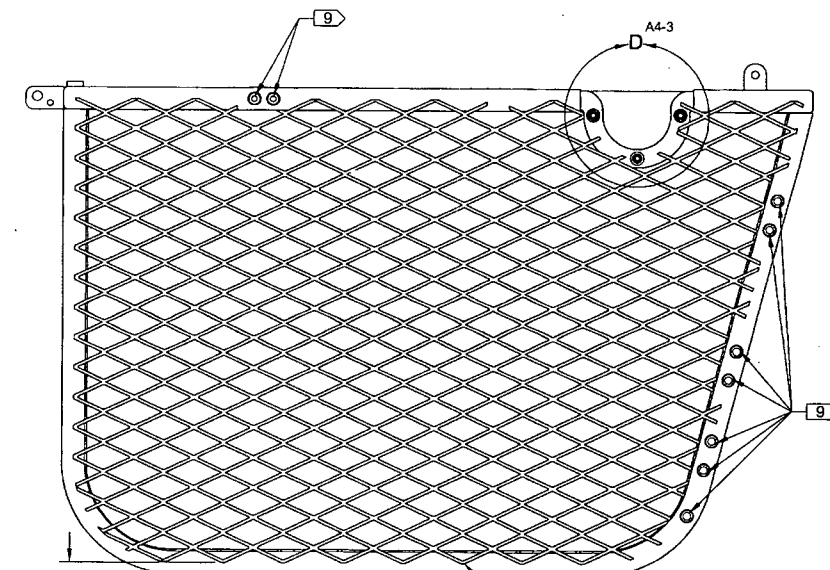
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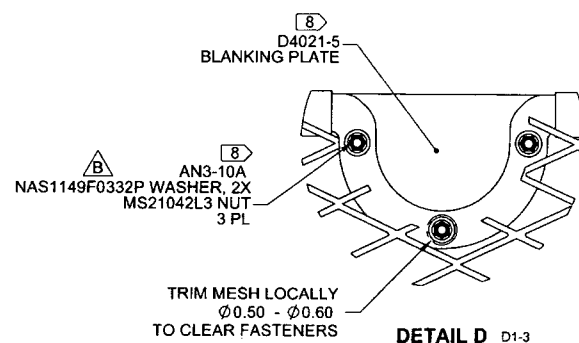
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**SECTION A-A** A5-2



**SECTION B-B** A2-2



**DETAIL D** D1-3 B8-2

**RELEASED**  
10.08.12 4

DESIGN	AKS	<b>DART AEROSPACE LTD</b>	
DRAWN	10	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JFS	DRAWING NO. <b>D4017</b>	REV. C
MFG. APPR.	JFS	TITLE	SHEET 3 OF 5
DE APPR.	JFS	<b>SHORT-BASKET-BASE ASSY (350) - NTS</b>	SCALE
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

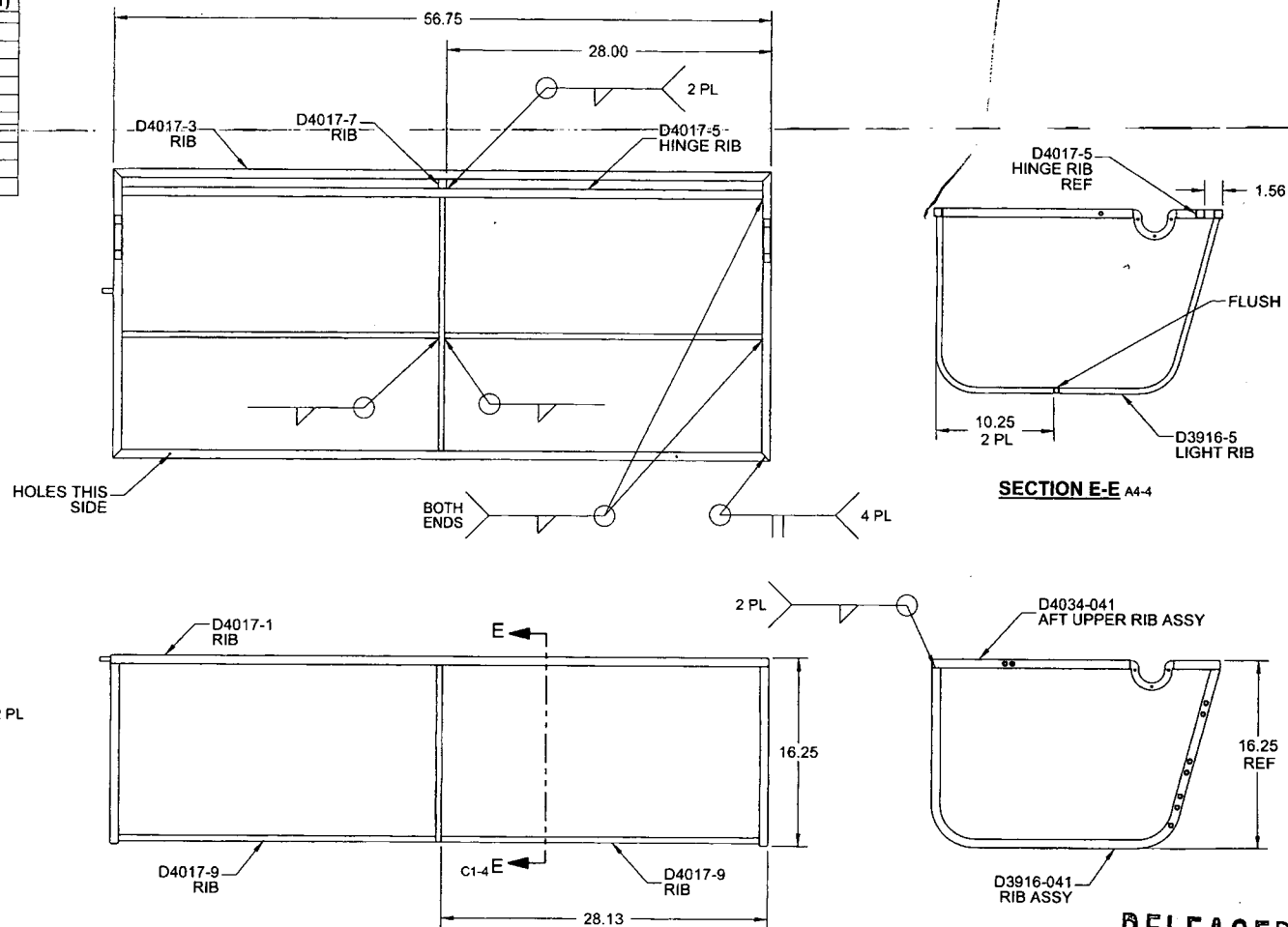
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -101	P/N	DESCRIPTION
	X	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
1	1	D4017-1	RIB
2	1	D4017-3	RIB
3	1	D4017-5	HINGE RIB
4	1	D4017-7	RIB
5	2	D4017-9	RIB
6	2	D3916-041	RIB ASSY
7	1	D3916-5	LIGHT RIB
8	1	D4034-041	AFT UPPER RIB ASSY
9	1	D4034-043	FWD UPPER RIB ASSY



- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 15.26 lbs
  - 8) TOLERANCE FOR XX.XX DIMENSIONS  $\pm 0.06$  FOR D4017-101
  - 9) WELD PER DART QSI 004

8 D4017-101 TUBULAR ASSY (350 SHORT BASKET)

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	SYS. for S.T.M.	D4017	SHEET 4 OF 5
APPROVED	JM	TITLE	SCALE
DE APPR.	JM	SHORT BASKET-BASE ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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10.08.12

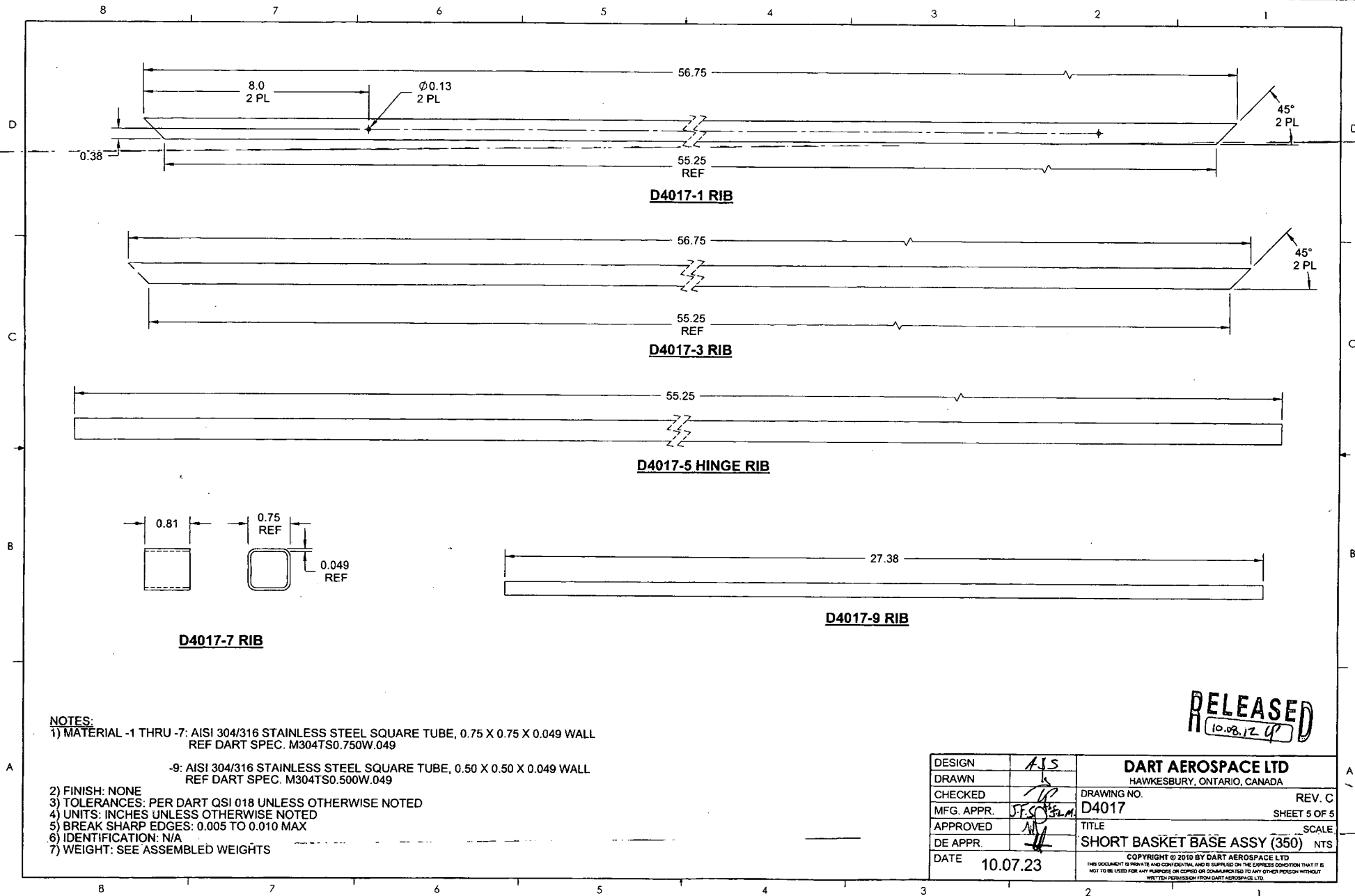
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries